WHEEL AND TYRE

CON	er Elero	
GENERAL INFORMATION 2	SERVICE ADJUSTMENT PROCEDURES Checking of Tyre Inflation Pressure	
SPECIFICATIONS	Checking of Tyre Wear	6
Service Specifications 4	Checking of White Humour	
Torque Specifications 4		
TROUBLESHOOTING 5	S SPARE TYRE CARRIER	9

CONTENTS

GENERAL INFORMATION

E31BAAH

Tubleless tires are equipped.Radial types are installed on 2WD vehicles for the European and Australian markets, and on 4WD vehicles.

Two types of wheel are provided for Europe and general export; simple, strong steel wheels, and fashionable "stylized" wheels.

Three types of wheel are provided for Australia; simple, strong steel wheels, fashionable "stylized" wheels, and aluminum wheels.

SPECIFICATIONS

E31CA--

GENERAL SPECIFICATIONS

VEHICLES FOR EUROPE

[Applicable through November production, 1987]

Items	2WD	4WD
Wheel		+
Tyre size	l	
Van	185R14C-8PR	215SR15
Mini-bus	185SR14	215SR15
Wheel type	Steel type	Steel type
Wheel size	5-J×14	5.5-JJ×15 or 6-JJ×15
Amount of wheel offset mm (in.)	40 (1.57)	22 (0.87)

[Applicable from December production, 1987]

Items	Van		Mini-bus	
Items	2WD	4WD	2WD	4WD
Wheel				
Tyre size	185R14C-8PR	215R15 100Q	185SR14	215R15 100C
Wheel type	Steel type	Steel type	Steel or aluminum type	Steel type
Wheel size	5-J×14	5.5-JJ×15 or 6-JJ×15	5-J×14 or 5.5-JJ×14	5.5-JJ×15 or 6-JJ×15
Amount of wheel offset mm (in.)	40 (1.57)	22 (0.87)	40 (1.57)	22 (0.87)

Items	200 Sept. 100 Se	185R14C-8PR	185SR14	215SR15/215R15 100Q
Tyre inflation	on pressure kPa (kg/cm², psi)			
Van				
Front	When unladen	300 (3.0, 43)	_	180 (1.8, 26)
	When loaded	300 (3.0, 43)	-	180 (1.8, 26)
Rear	When unladen	300 (3.0, 43)	_	230 (2.3, 33)
	When loaded	400 (4.0, 57)	_	230 (2.3, 33)
Mini-bus		54-1525 - 524-000 NO - 104-4400		
Front	When unladen	-	230 (2.3, 33)	200 (2.0, 28)
	When loaded		230 (2.3, 33)	200 (2.0, 28)
Rear	When unladen	_	230 (2.3, 33)	200 (2.0, 28)
	When loaded	-	230 (2.3, 33)	200 (2.0, 28)

VEHICLES FOR GENERAL EXPORT

	100			
Items	P01V, P01W	P05W, P03WHSRPLW	Excluding P01V, P01W, P03WHSRPLW, P05W	4WD
Wheel			WELL STATE	
Tyre size			2	
Front	6.00-13-6PRLT	185SR14	6.00-14-6PRLT	215SR15
Rear	6.00-13-8PRLT	185SR14	6.00-14-8PRLT or *6.00-14-6PRLT	215SR15
Wheel type	Steel type	Steel type	Steel type	Steel type
Wheel size	4-J×13	5-J×14	5-J×14	5.5-JJ×15 or 6-JJ×15
Amount of wheel offset mm (in.)	40 (1.57)	40 (1.57)	40 (1.57)	22 (0.87)

Items		6.00-13-6PRLT	6.00-13-8PRLT	6.00-14-6PRLT*
Tyre inflatio	n pressure kPa (kg/cm², psi)			
Van				
Front	When unladen	220 (2.2, 31)	=	
	When loaded	300 (3.0, 43)	_	-
Rear	When unladen	_	240 (2.4, 34)	_
	When loaded	-	425 (4.25, 60)	-
Mini-bus				
Front	When unladen	220 (2.2, 31)	<u>19⊒8</u>	280 (2.8, 40)
	When loaded	300 (3.0, 43)	-	280 (2.8, 40)
Rear	When unladen	_	240 (2.4, 34)	280 (2.8, 40)
. 13.50	When loaded	_	425 (4.25, 60)	325 (3.25, 46)

Items		6.00-14-6PRLT	6.00-14-8PRLT	185SR14	215SR15
Tyre inflatio	n pressure kPa (kg/cm², psi)				
Van	5.00				
Front	When unladen	325 (3.25, 46)	325 (3.25, 46)	-	180 (1.8, 26)
	When loaded	325 (3.25, 46)	325 (3.25, 46)	-	180 (1.8, 26)
Rear	When unladen	325 (3.25, 46)	325 (3.25, 46)	-	230 (2.3, 33)
Na 5-530	When loaded	425 (4.25, 60)	425 (4.25, 60)	-	230 (2.3, 33)
Mini-bus				9	
Front	When unladen	325 (3.25, 46)	325 (3.25, 46)	230 (2.3, 33)	200 (2.0, 28)
	When loaded	325 (3.25, 46)	325 (3.25, 46)	230 (2.3, 33)	200 (2.0, 28)
Rear	When unladen	325 (3.25, 46)	325 (3.25, 46)	230 (2.3, 33)	200 (2.0, 28)
7.3 E.170	When loaded	425 (4.25, 60)	425 (4.25, 60)	230 (2.3, 33)	200 (2.0, 28)

NOTE

^{*} means 6.00-14-6PRLT tires are installed on P03WSZUL front and rear wheels.

VEHICLES FOR AUSTRALIA

Items	2WD			4WD
	P03V, P13V, P05V	P03W	P04W	25.000
Wheel				
Tyre size	185R14C-8PR	185SR14	185SR14	215SR15
Wheel type	Steel type	Steel type	Aluminum type	Steel type
Wheel size	5-J×14	5-J×14	5.5-JJ×14	5.5-JJ×15 or 6-JJ×15*
Amount of wheel offset mm (in.)	40 (1.57)	40 (1.57)	40 (1.57)	22 (0.87)

Items	185R14C-8PR	185SR14	215SR15
Tyre inflation pressure kPa (kg/cm², psi)			
Van			
Front	1		
When unladen	300 (3.0, 43)	=	180 (1.8, 26)
When loaded	300 (3.0, 43)	-	180 (1.8, 26)
Rear			
When unladen	300 (3.0, 43)	_	230 (2.3, 33)
When loaded	400 (4.0, 57)	()	230 (2.3, 33)
Mini-bus	10 20 amag 40000		**************************************
Front			
When unladen	-	230 (2.3, 33)	200 (2.0, 28)
When loaded	-	230 (2.3, 33)	200 (2.0, 28)
Rear			
When unladen	_	230 (2.3, 33)	200 (2.0, 28)
When loaded	-	230 (2.3, 33)	200 (2.0, 28)

SERVICE SPECIFICATIONS

E31CB--

Items		Specifications	
Limit			N.D
Wheel runout	mm (in.)		
<steel wheel=""></steel>			
Radial		1.2 (0.05)	
Lateral		1.2 (0.05)	
<aluminum wheel=""></aluminum>	ļ		
Radial		1.0 (0.04)	
Lateral		1.0 (0.04)	
Tread depth of tyre	mm (in.)	1.6 (0.06)	

TORQUE SPECIFICATIONS

E31CC--

Items	Nm	kgm	ft.lbs.
Hub nuts for steel wheel	120-140	12-14	87-101
Hub nuts for aluminum type wheel	120-140	12-14	87-101
Holder mounting bolt	20-30	2.03.0	14-22
Spare tyre carrier to body <4WD>	9-14	0.9-1.4	7-10

NOTE
* indicates Mini-bus.

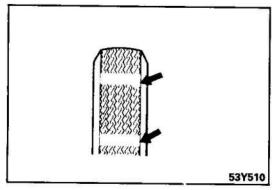
TROUBLESHOOTING

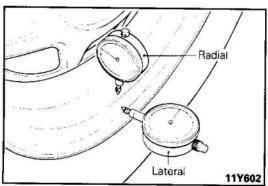
E31EA--

Symptom	Probable cause	Remedy	Reference page
Rapid wear at shoulders	Under- inflation or lack of rotation	Adjust the tyre pressure	31-2, 3, 4
Rapid wear at center	Over- inflation or lack of rotation		
Cracked treads	Under-inflation		
Wear on one side	Excessive camber	Inspect the camber	- Refer to GROUP 33 FRONT SUSPENSION— Service Adjustment Procedures
Feathered edge	Incorrect toe-in	Adjust the toe-in	
Bald spots	Unbalanced wheel	Adjust the imbalanced wheels	
Scalloped wear	Lack of rotation of tyres or wo of- alignment suspension	Porn or out- Inspect the from suspension alignment	nt 33 FRONT

SERVICE ADJUSTMENT PROCEDURES CHECKING OF TYRE INFLATION PRESSURE

Check the inflation pressure of the tyres. If it is not within the standard value, make the necessary adjustment.





CHECKING OF TYRE WEAR

E31FBAA

Measure the tread depth of tyres.

Limit: 1.6 mm (0.06 in.)

If the remaining tread depth is less than the limit, replace the tyre.

NOTE

When the tread depth of tyres is reduced to 1.6 mm (0.06 in.) or less, wear indicators will appear.

CHECKING OF WHEEL RUNOUT

E31FCAA

Jack up the vehicle so that the wheels are clear of the floor. While slowly turning the wheel, measure wheel runout with a dial indicator.

Limit: <Steel wheel>

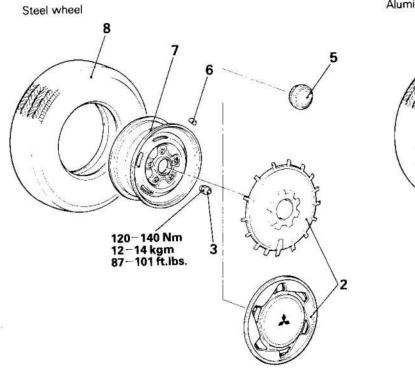
Radial 1.2 mm (0.05 in.) Lateral 1.2 mm (0.05 in.) <Aluminum wheel> Radial 1.0 mm (0.04 in.) Lateral 1.0 mm (0.04 in.)

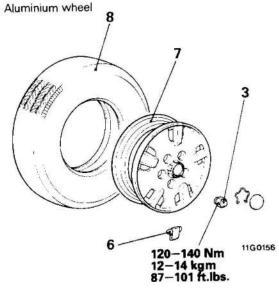
If wheel runout exceeds the limit, replace the wheel.

WHEEL AND TYRE REMOVAL AND INSTALLATION

E31GA--

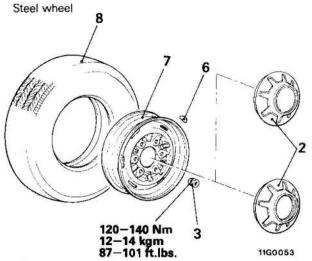
2WD

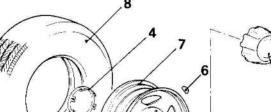




4WD

11G0199





Stylized wheel

120-140 Nm 12-14 kgm 87-101 ft.lbs.

Removal steps

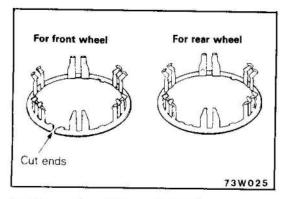
- 1. Center cap (4WD)
- 2. Wheel cover
- 3. Hub nuts
- ◆ 4. Center cap holder
 - 5. Center cap (2WD)
 - 6. Balance weight
 - 7. Disk wheel
 - 8. Tyre

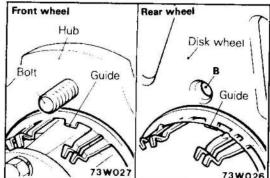
NOTE

- (1) Reverse the removal procedures to reinstall.
- (2) **: Refer to "Service Points of Installation".

Post-installation Operation

• Checking of Tyre inflation pressure (Refer to P. 31–2, 3, 4.)





SERVICE POINTS OF INSTALLATION

E31GDAD

4. INSTALLATION OF CENTER CAP HOLDER

NOTE

Note that the center cap attaching metal fittings for the front and rear wheels are different in shape.

- (1) Align any of the guides (three projections) inside the fitting with a bolt position, and install the fitting on the hub, while using care to make sure that the cut ends are not opened.
- (2) Align any of the guides (three projections) inside the fitting with the position of a wheel attaching hole (B) and install the fitting properly to the disk wheel from inside the disk wheel.

TYRE CHAINS AND SNOW TYRES

E31GGAC

 Use tyre chains only on rear wheels. Do not use tyre chain on front wheels.

NOTE

May also be installed on front wheels in only 4 wheel operation of 4WD vehicles. Drive under 30 km/h (18.6 mph).

When using snow tyres, use them on all four wheels for maneuverability and safety.

INSTRUCTIONS FOR ALUMINIUM TYRE WHLLES

Aluminium is vulnerable to alkalies. If a vehicle washing detergent has been used, or salt from sea water or road chemicals has adhered, wash the vehicle as soon as possible. After washing the vehicle, apply body or wheel was to the aluminium type wheels to

vehicle, apply body or wheel wax to the aluminium type wheels to prevent corrosion.

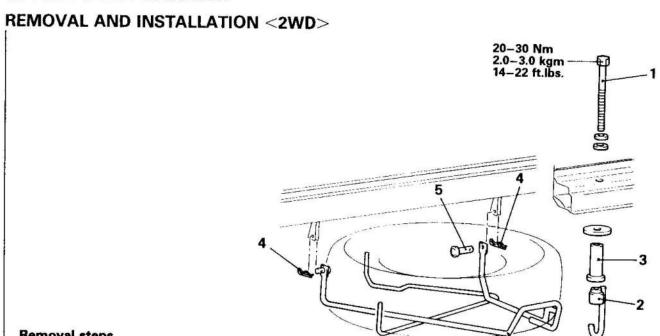
When cleaning the vehicle with steam, do not direct steam onto the aluminium type wheels.

When tightenings nuts for aluminium type wheels, particularly observe the following:

- (1) Clean the hub surface of aluminum type wheels.
- After finger-tightening wheel nuts, tighten them to specifications.
- (3) Do not use an impact wrench or push the wrench by foot to tighten the wheel nuts.
- (4) Do not apply oil to the threaded portions.

E31HA--

SPARE TYRE CARRIER



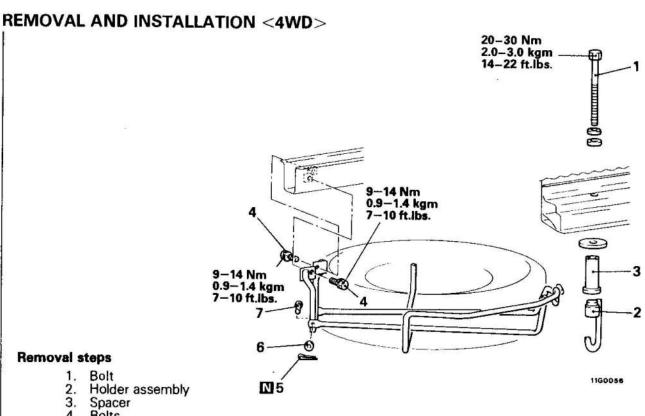
Removal steps

- Bolt
- Holder assembly
- 3. Spacer
- 4. Snap pins
- Clevis pin
- Spare tyre hanger assembly

NOTE

Reverse the removal procedures to reinstall.

11G0160



- Bolts
- 5. Split pins
- Washers
- Clevis pins

NOTE

- (1) Reverse the removal procedures to reinstall.
- (2) N : Non-reusable parts

NOTES